COPPERHEAD CHEMICAL COMPANY®

SAFETY DATA SHEET RXL 688

1. IDENTIFICATION

Product Identifier: RXL 688

Alternate Names: Nitroglycerin in triacetin (glycerol triacetate)

Intended use: Propellant Ingredient

Manufacturer: Copperhead Chemical Company® Inc.

120 River Road

Tamaqua, PA 18252 USA

Emergency Contacts: CHEMTREC (USA) (800) 424-9300

CHEMTREC (INTERNATIONAL) +1 703-741-5970 Copperhead Chemical Company® Inc. (888) 742-4506

2. HAZARD(S) IDENTIFICATION

Classification of the substance or mixture:

Expl. 1.1;H201 Explosive; mass explosion hazard.

Acute Tox. 2;H300 Fatal if swallowed.

Acute Tox. 1;H310 Fatal in contact with skin.

Acute Tox. 2;H330 Fatal if inhaled.

Skin Irrit. 3;H316 Causes mild skin irritation. (Not adopted by US OSHA)

STOT RE 2;H373 May cause damage to organs through prolonged or repeated exposure.

Aquatic Chronic 2;H411 Toxic to aquatic life with long lasting effects.

GHS Label Elements:



Hazard Statements:

H201 Explosive; mass explosion hazard.

H300 Fatal if swallowed.

H310 Fatal in contact with skin.

H316 Causes mild skin irritation.

H330 Fatal if inhaled.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

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Prevention Statements:

P210 Keep away from heat / sparks / open flames / hot surfaces - No smoking.

P230 Keep wetted with triacetin.

P240 Ground / bond container and receiving equipment.

P250 Do not subject to fire / sparks/ excessive heat / impact / shock / friction.

P260 Do not breathe mist / vapors / spray.

P262 Do not get in eyes, on skin, or on clothing.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

P284 Wear respiratory protection.

Response Statements:

P301+310 IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.

P302+350 IF ON SKIN: Gently wash with soap and water.

P304+340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

P310 Immediately call a POISON CENTER or doctor / physician.

P314 Get Medical advice / attention if you feel unwell.

P320 Specific treatment is urgent (see information on this label).

P330 Rinse mouth.

P332+313 If skin irritation occurs: Get medical advice / attention.

P361 Remove / Take off immediately all contaminated clothing.

P363 Wash contaminated clothing before reuse.

P370+380 In case of fire: Evacuate area.

P372 Explosion risk in case of fire.

P373 DO NOT fight fire when fire reaches explosives.

P391 Collect spillage.

Storage Statements:

P401 Store in accordance with applicable regulations.

P403+233 Store in a well ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal Statements:

P501 Dispose of contents / container in accordance with local / national regulations.

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3. COMPOSITION / INFORMATION ON INGREDIENTS

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Nitroglycerin (Glycerol Trinitrate) CAS Number: 55-63-0	74.25	Unst. Expl;H200 Acute Tox. 2;H300 Acute Tox. 1;H310 Acute Tox. 2;H330 STOT RE 2;H373 Aquatic Chronic 2;H411	[1][2]
Triacetin (Glycerol Triacetate) 1 CAS Number: 102-76-1	25	Not Classified	[1]
2-Nitrodiphenylamine CAS Number: 119-75-5	0.75	Skin Irrit. 2;H315 Eye Irrit. 2;H319 STOT SE 3;H335	[1]

^[1] Substance classified with a health or environmental hazard.

H200 Unstable explosive.

H201 Explosive; mass explosion hazard.

H300 Fatal if swallowed.

H310 Fatal in contact with skin.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.

H411 Toxic to aquatic life with long lasting effects.

4. FIRST AID MEASURES

Description of first aid measures:

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped,

give artificial respiration. If unconscious place in the recovery position and obtain

immediate medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

^[2] Substance with a workplace exposure limit.

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Most important symptoms and effects, both acute and delayed:

Overview: Contact with the product by all routes of entry may cause vasodilation, headache,

nausea, lightheadedness and hypotension. Extreme exposure can result in fatigue, confusion, convulsions, methemoglobinemia, cyanosis, respiratory paralysis,

bradycardia, circulatory collapse or death.

Symptoms of Exposure:

Inhalation: Fatal if inhaled.

Skin: Fatal in contact with skin. Causes mild skin irritation.

Ingestion: Fatal if swallowed.

5. FIRE FIGHTING MEASURES

Extinguishing media: DO NOT FIGHT FIRES INVOLVING EXPLOSIVES!

Special hazards arising from the substance or mixture:

SEVERE EXPLOSION HAZARD! Explosion can be caused by fire, sparks, excessive heat, impact, shock or friction. Risk of explosion increases with large quantities or confinement by tanks, drums, or other closed containers.

DO NOT FIGHT FIRES INVOLVING EXPLOSIVES! Separation of the explosive from the desensitizer, whether by extraction, evaporation, or any other means, is EXTREMELY HAZARDOUS. Contacting the product with water will separate the explosive from the desensitizer and concentrate the explosive. Keep containers closed. Undiluted explosive, even in small amounts, is an extreme explosion hazard. Explosion of undiluted or concentrated explosive may be caused by fire, sparks, excessive heat, impact, friction or shock. The explosive hazards of residual product or concentrated explosive may remain after the fire is extinguished and must be addressed before beginning any investigation or clean-up activities.

Possible toxic smoke, vapors, fallout and runoff water can result from fires depending on extent of combustion and presence of other combustible materials. Contaminated buildings, areas, and equipment must be properly decontaminated before reuse.

Advice for fire-fighters:

DO NOT FIGHT FIRES INVOLVING EXPLOSIVES! Immediately evacuate the area to a safe distance. Utilize fixed extinguishing equipment and wear full protective clothing including SCBA when protecting surrounding structures. Avoid activities that may separate the nitroglycerin from the desensitizer.

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6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

All operations should be performed by trained personnel familiar with the hazards and necessary precautions. Evacuate the area to a safe distance and prevent unnecessary personnel from entering the area. Put on appropriate personal protective equipment (see section 8). Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing. Dispose of contaminated articles or wash them thoroughly before reuse.

Environmental precautions: Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up:

It is recommended that prior to any spill, a RCRA permitted Treatment, Storage and Disposal Facility be consulted for the proper containers and absorbents to be used. Notify safety personnel and utilize personnel trained in the clean-up of products containing explosives. Do not subject product to fire, sparks, excessive heat, impact, friction or shock. Eliminate sources of ignition and ventilate spill area. Stop the leak if it is possible to do so without risk. Desensitize the spilled material with a compatible, miscible solvent. Use non-abrasive absorbents such as wipes or pads.

Caution! The presence or addition of abrasives or grit increases the risk of explosion caused by

friction.

Caution! Evaporation of the solvent will increase the concentration of the explosive and

increase the risk of explosion.

Take up the liquid before the solvent evaporates. Place the used absorbents in closed containers with bag liners to prevent evaporation of the solvent. After the spilled material is taken up, the spill area may be treated with fresh nitroglycerin destroyer.

Caution! Nitroglycerin destroyer contains a flammable component and liberates poisonous gas.

Nitroglycerin destroyer is made by mixing three parts by volume of Solution A with one part of Solution B, where Solution A is three parts by volume of ethanol with one part acetone and Solution B is 480 grams of 60% technical grade sodium sulfide in 1500 ml of water. Solution A is a flammable liquid and Solution B will react to liberate poisonous hydrogen sulfide gas. Remove all sources of ignition and ventilate spill area. Follow precautions on the supplier's material safety data sheets for the ingredients in Solutions A and B. Apply the nitroglycerin destroyer to the contaminated area. Some bubbling will occur and the mixture will turn yellow. When the reaction appears complete, mop it up with a cloth or sponge. Repeat until no color change occurs. Small quantities of hydrogen sulfide gas are evolved during the reaction. Provide adequate ventilation or an approved respirator for hydrogen sulfide (TLV 10 ppm). The cloth or sponge should be disposed of properly. Nitroglycerin destroyer is intended to be used only to destroy thin films of nitrate esters. The heat of reaction makes destruction of larger amounts by this method hazardous.

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7. HANDLING AND STORAGE

Precautions for safe handling:

DANGER! SEVERE EXPLOSION HAZARD. Do not subject product to fire, sparks, excessive heat, impact, friction or shock. All operations should be performed by trained personnel familiar with the hazards and necessary precautions. Handle in well ventilated area designed for processing explosives. Observe exposure limits. Avoid contact with the product and avoid breathing vapors or aerosols. Avoid operations that could increase the concentration of the explosive or separate the explosive from the desensitizer. Separation of the explosive from the desensitizer, whether by extraction, evaporation, or any other means, is EXTREMELY HAZARDOUS. Contacting the product with water will separate the explosive from the desensitizer and concentrate the explosive. Keep containers closed. Undiluted explosive, even in small amounts, is an extreme explosion hazard. Explosion of undiluted or concentrated explosive may be caused by fire, sparks, excessive heat, impact, friction or shock. Nonsparking tools and equipment are recommended. Equipment should be bonded and grounded. Avoid operations that could generate electrostatic charges. Do not eat, drink, use tobacco products, apply cosmetics, or take medications in areas where this product is handled. Wash hands and face thoroughly with soap and water after handling and prior to eating, drinking, using tobacco products, applying cosmetics or taking medications. Thorough showering and changing into fresh clothes at the end of the work shift is strongly recommended. Launder work clothes daily or use disposable coveralls. Wash work clothes separately from other laundry.

Conditions for safe storage:

Handle containers carefully to prevent damage and spillage. Product should be stored in closed containers in a licensed, explosives storage magazine according to local, state and federal regulations. Store separate from incompatible materials. Product may become acidic as it ages. The pH and stabilizer content should be monitored regularly and the product should be destroyed or reprocessed if there is an indication of progressive degradation.

Incompatible materials: Oxidizers, acids and bases

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8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Exposure Limits: No applicable information was found for the mixture. Information about the ingredients is provided as a guide.

CAS No.	Ingredient	Source	Value
55-63-0 Nit	Nitroglycerin	OSHA	C 0.2 ppm (2 mg/m3) [skin]
		ACGIH	TWA: 0.05 ppmSkin
		NIOSH	ST 0.1 mg/m3 [skin]
		Supplier	No Established Limit
102-76-1	102-76-1 Triacetin	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
119-75-5	2-Nitrodiphenylamine	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

Exposure controls:

Respiratory:

Occupation exposures from this material should be determined by individuals with experience in industrial hygiene. The selection of appropriate respiratory protective equipment should be based on results from industrial hygiene surveys and respirator manufacturer's specifications and/or recommendations. Nitroglycerin may be absorbed by some types of rubber and this may be a consideration in determining the service life of elastomeric respirator facepieces.

Eyes:

Wear chemical safety glasses, goggles or face shield appropriate for exposure potential. Wearing contact lenses is not recommended when working with hazardous chemicals.

Skin:

Users must make the final determination of appropriate protective clothing based on the conditions of use. Use protective clothing which is appropriate for the potential exposure. Any portion of the body which may come in contact with the product should be protected by materials that are impervious to the product under the conditions of use. Remove any contaminated clothing or footwear immediately. Dispose of contaminated articles or thoroughly decontaminate them before reuse. A one piece cotton uniform, conductive foot protection and cotton undergarments with appropriate outer protection is recommended. Clothing and shoes should have no metal fasteners or other items that might subject product to hazardous impact or friction.

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Engineering Controls: Provide adequate ventilation suitable for flammable vapors. Where practicable

this should be achieved by the use of local exhaust ventilation and good general extraction. Do not allow explosives to accumulate in the exhaust system. If ventilation is not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must

be worn.

Other Work Practices: Use good personal hygiene practices. Wash hands before eating, drinking,

smoking or using toilet. Promptly remove soiled clothing. Discard contaminated

articles or wash them thoroughly before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance Clear red orange Liquid

Odor Chloroform-like
Odor threshold
No applicable informa

Odor threshold No applicable information found No applicable information found

Melting point / freezing point < -10°F

Initial boiling point and boiling range

No applicable information found

Flash Point

No applicable information found

Evaporation rate (Ether = 1)

Flammability (solid, gas)

No applicable information found

No applicable information found

No applicable information found

Vapor pressure (Pa)

No applicable information found

Vapor Density > 1
Specific Gravity > 1

Solubility in Water No data on mixture. Triacetin = moderate;

NG = slight

Partition coefficient n-octanol/water (Log Kow)

Auto-ignition temperature Decomposition temperature

Viscosity (cSt)

No applicable information found No applicable information found No applicable information found No applicable information found **RXL 688** Page 9 of 12

10. STABILITY AND REACTIVITY

Reactivity:

Hazardous Polymerization will not occur.

Chemical stability:

Stable under normal circumstances.

Possibility of hazardous reactions: No applicable information found.

Conditions to avoid: Avoid fire, sparks, excessive heat, impact, friction, shock and direct sunlight. Avoid operations that could increase the concentration of the explosive or separate the explosive from the desensitizer. Undiluted explosive, even in small amounts, is an extreme explosion hazard.

Incompatible materials: Water, acids, bases, oxidizers. Contact with chemically active metals such as, aluminum or magnesium powder, sodium and potassium may cause fires and explosions. Methylene chloride will attack some forms of plastics, rubber, and coatings.

Hazardous decomposition products: High temperatures and fires may produce such toxic substances as nitrogen oxides, carbon monoxide, carbon dioxide, low molecular weight hydrocarbons and organic acids.

11. TOXICOLOGICAL INFORMATION

Routes of exposure: Skin contact, eye contact, inhalation, ingestion and injection are potential routes of exposure. This product can be absorbed through the skin.

Symptoms of exposure: See Section 4.

Acute toxicity: No applicable information was found for the mixture. Information about the ingredients is provided as a guide.

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
Nitroglycerin - (55-63-0)	No data available	No data available	No data available	No data available	No data available
Triacetin - (102-76-1)	No data available	No data available	No data available	No data available	No data available
2-Nitrodiphenylamine - (119-75-5)	No data available	No data available	No data available	No data available	No data available

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Acute toxicity estimate:

Classification	Category	Hazard Description
Acute toxicity (oral)	2	Fatal if swallowed.
Acute toxicity (dermal)	1	Fatal in contact with skin.
Acute toxicity (inhalation)	2	Fatal if inhaled.
Skin corrosion/irritation	3	Causes mild skin irritation. (Not adopted by US OSHA)
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure	2	May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard		Not Applicable

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Carcinogenic Effects: This product does not contain any ingredients that are carcinogens or potential carcinogens listed by OSHA, NTP or IARC.

12. ECOLOGICAL INFORMATION

Ecological Toxicity: Toxic to aquatic life with long lasting effects.

Aquatic Ecotoxicity: No applicable information was found for the mixture. Information about the ingredients is provided as a guide.

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Nitroglycerin - (55-63-0)	Not Available	Not Available	Not Available
Triacetin - (102-76-1)	Not Available	Not Available	Not Available
2-Nitrodiphenylamine - (119-75-5)	Not Available	Not Available	Not Available

Persistence and degradability: No applicable information found.

Bioaccumulative potential: No applicable information found.

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Mobility in soil: No applicable information found.

Results of PBT and vPvB assessment: No applicable information found.

13. DISPOSAL CONSIDERATIONS

Description of Waste Residues: Waste residues of this product are hazardous waste.

Disposal Method: Before using the product, consult a RCRA permitted disposal facility regarding arrangements for disposal. All wastes must be disposed in accordance with RCRA hazardous waste regulations. Waste, even small quantities, should never be poured down the drain. Waste residues of the product should be destroyed at a RCRA permitted disposal facility equipped for the destruction of explosives.

Container Disposal: The empty product container should be destroyed at a RCRA permitted disposal facility equipped for the destruction of explosives. Do not distribute, make available, furnish or reuse empty container except for storage and shipment of original product.

14. TRANSPORT INFORMATION

Please see the current shipping paper for the most up-to-date shipping information, including exceptions and special circumstances.

This material is regulated by the US DOT.

UN Number: UN0475

Proper Shipping Name: Substances, Explosive, N.O.S. (Contains Nitroglycerin)

Hazardous Class: 1.1D

15. REGULATORY INFORMATION

Regulatory OverviewThe regulatory data in Section 15 is not

intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance Control Act (TSCA)All components of this material are either listed

or exempt from listing on the TSCA Inventory.

WHMIS Classification D1A

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US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: Yes

Reactive: Yes Immediate (Acute): Yes Delayed (Chronic): Yes

EPCRA 311/312 Chemicals: Nitroglycerin (RQ: 10.00 lbs.)

EPCRA 302 Extremely Hazardous:To the best of our knowledge, there are no

chemicals at levels which require reporting

under this statute.

EPCRA 313 Toxic Chemicals: Nitroglycerin

New Jersey RTK Substances (>1%): Nitroglycerin

Pennsylvania RTK Substances (>1%): Nitroglycerin

16. OTHER INFORMATION

Date Prepared: 1/21/21

The information contained herein is believed to be accurate and represents the best information currently available to us. This document is intended only as a guide to the appropriate precautionary handing of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. No warranty, either expressed or implied, of merchantability or fitness for a particular purpose, or of any nature with respect to the product, or to the information, is made herein.

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